



## Hydraulic Oil HM 68

Product Code: 76540

Mineral hydraulic fluid

**Hydraulic Oil HM 68** is an universal mineral high grade EP oil for use in heavy duty hydraulic systems and light duty gearboxes, bearings and general lubrication. Not suitable for turbine application.

**Hydraulic Oil HM 68** is formulated with high quality refined mineral base stocks in combination with a special EP-additive technology to achieve the following performance:

- Excellent stability against oxidation.
- Very good protection against wear.
- Good water demulsibility.
- Very good foaming properties.
- Very effective to rust and corrosion.

**Hydraulic Oil HM 68** exceeds the following performance criteria:

DIN 51524-2 HLP    ISO 11158 HM    ASTM D6158 HM    AFNOR NF E 48-603 HM  
 Cincinnati P-69    Eaton Vickers M-2950-S / I-286    Sauer Danfoss 520L0463

### Typical Analysis

Properties	Unit	Method	Typical Value
ISO VG Grade		ISO 3448	68
Density @15°C	kg/m <sup>3</sup>	ASTM D4052	870
Kin. Viscosity @40°C	mm <sup>2</sup> /s	ASTM D7042	69
Kin. Viscosity @100°C	mm <sup>2</sup> /s	ASTM D7042	9.8
Viscosity Index		ASTM D2270	113
Flash Point COC	°C	ASTM D92	>200
Pour Point	°C	ASTM D7346	-36
Air Release Value @50°C	Minutes	ASTM D3427	Pass
Demulsibility @54°C	Minutes	ASTM D1401	Pass

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