



Hydraulic Oil HM 68

Mineral hydraulic fluid

Product Code: 76540

Hydraulic Oil HM 68 is an universal mineral high grade EP oil for use in heavy duty hydraulic systems and light duty gearboxes, bearings and general lubrication. Not suitable for turbine application.

Hydraulic Oil HM 68 is formulated with high quality refined mineral base stocks in combination with a special EP-additive technology to achieve the following performance:

- Excellent stability against oxidation.
- Very good protection against wear.
- Good water demulsibility.
- Very good foaming properties.
- Very effective to rust and corrosion.

Hydraulic Oil HM 68 exceeds the following performance criteria:

DIN 51524-2 HLP	ISO 11158 HM	ASTM D6158 HM	AFNOR NF E 48-603 HM
Cincinnati P-69	Eaton Vickers M-2950-S / I-286		Sauer Danfoss 520L0463

Typical Analysis

Properties	Unit	Method	Typical Value
ISO VG Grade		ISO 3448	68
Density @15°C	kg/m ³	ASTM D4052	882.9
Kin. Viscosity @40°C	mm ² /s	ASTM D7042	70.0
Kin. Viscosity @100°C	mm ² /s	ASTM D7042	8.9
Viscosity Index		ASTM D2270	101
Flash Point COC	°C	ASTM D92	>200
Pour Point	°C	ASTM D7346	-30
Air Release Value @50°C	Minutes	ASTM D3427	Pass
Demulsibility @54°C	Minutes	ASTM D1401	Pass

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