



Form Oil 68

Mineral mould oil

Product Code: 78720

Form Oil 68 is a high quality mineral moulding oil and is recommended for steel- and coated moulds and to be applied by spraying, swabbing or brushing and can also be used for the manufacturing of concrete in heated moulds

Form Oil 68 is based on high quality mineral virgin base oil in combination with a special additive to ensure the following properties.

- Good release characteristics.
- No discoloring of the concrete surface.
- Good protection against deposits.
- High protection against rust in steel moulds at normal conditions.
- Preventing against put-forming in the concrete surface.
- No problems can be expected afterwards with tiles, wallpaper etc.
- Solvent Free, odourless.

Typical Analysis

Properties	Unit	Method	Typical Value
ISO VG Class		ISO 3448	68
Density @15°C	kg/m ³	ASTM D4052	882.9
Kin. Viscosity @40°C	mm ² /s	ASTM D7042	66.0
Flash Point COC	°C	ASTM D92	>201
Pour Point	°C	ASTM D7346	-12
Total Acid Number	mg/KOH/g	ASTN D974	0.3

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